

Date: Thursday, 11/12/2008 10:08:32 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABLE		
Job Number	: 43999		Part Number	: D32173		
Estimate Number	: 11151		Drawing Number	: D3217 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	: 11/12/2008	S.O. No. :	Drawing Revision	: C		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	PURCHASED PARTS			
Previous Run	: 38191		Due Date	: 19/12/2008	Qty:	4 Um: Each
Written By	:					
Checked & Approved By	: <u>JD 08.12.11</u>					
Comment	: Est. A 04.11.18 New issue KJ/JLM Est Rev:B 08-10-07 revC as per dwg DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>7811</u> for P/N: 173-VTT-4-80.5 Cable Possible Supplier: Danco Certificate of Conformity is required		
2.0	173 VTT 4 805	CABLE
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Cable 80.5"		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST224</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE

Job Number: 43999

Part Number: D32173

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/16 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W08,12,16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

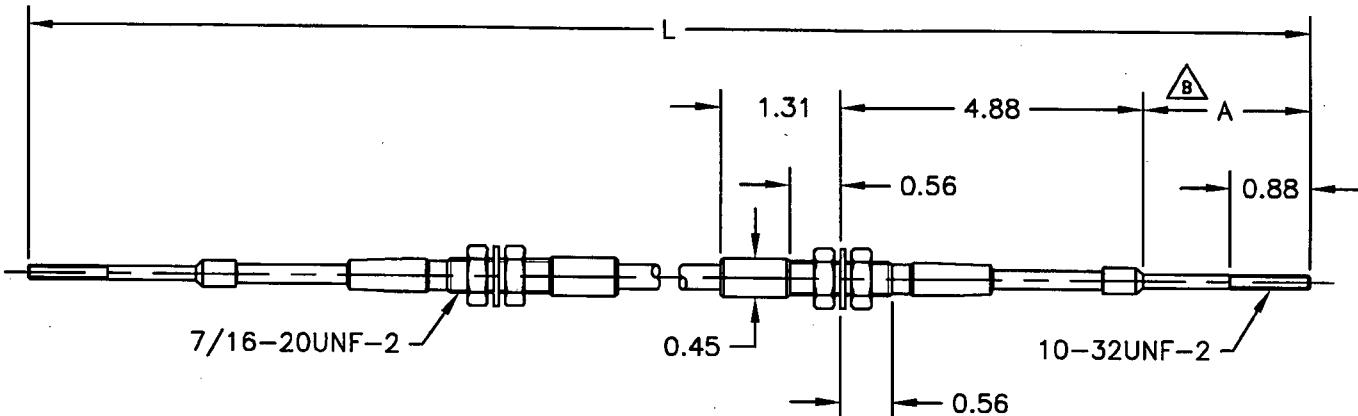
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY <i>AB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>JK</i>	DRAWING NO. D3217	REV. C SHEET 1 OF 1
DATE 08.09.26		TITLE CABLE	SCALE NTS
A	04.01.27	NEW ISSUE	
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED	
C	08.09.26	ADD D3217-5 CABLE	

RELEASED
~~08.09.30~~

DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N
D3217-1	4"	66.5"	173-VTT-4-66.5
D3217-3	4"	80.5"	173-VTT-4-80.5
D3217-5	4"	69.5"	173-VTT-4-69.5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 415999

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Danco

EQUIPMENT INC

INVOICE#: 7156513

JOS #

Page#: 1

Date: 12/12/08

* SURREY, BRITISH COLUMBIA *

711688
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
613-632-5200

P.O.# 00007811

PST# 787810 VIA FEDEX

REP# 0 ORD TKR: 80

Ordered Shipped

B/D Description

UOM

Price

Price Ext

4.00

4.00

0.00 173-VTT-4-84

PUSH PULL CABLE

EA

56.58

226.32

ACTUAL CABLE 173-VTT-4-80.5"

CEV/2/15

All returns subject to approval and restocking charge.
No returns on custom cables, electrical components,
seals, or special orders.



Danco

EQUIPMENT INC.

CALGARY, ALBERTA
308 - 53 AVENUE S.E.
T2H 0N3
(403) 253-6421
FAX: 253-1873
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA
9111 - 41 AVENUE
T6E 6M5
(780) 488-5151
FAX: 488-1565
TOLL FREE 1-888-915-7743

EDMONTON, ALBERTA
11616 - 170 STREET
TSS 1J7
(780) 486-6161
FAX: 486-6163
TOLL FREE 1-800-665-0644

SURREY, B.C.
9475 - 192 STREET
V4N 3R7
(604) 888-0513
FAX: 888-1036
TOLL FREE 1-800-665-0644

REGINA, SASK.
1155 MACKAY STREET
S4N 4X9
(306) 721-9575
FAX: 721-2214
TOLL FREE 1-800-363-2626

Subtotal	226.32
Freight	0.00
GST	11.32
PST	0.00
Order Total	237.64
Amt Paid	0.00
AMOUNT DUE	237.64

G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30 DAY

ON OVERDUE ACCOUNTS



Danco EQUIPMENT INC.

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

CERTIFICATE OF CONFORMITY

FOR DART AERO SPACE

This is to certify that the cable(s) listed on your purchase order 7811, conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. (Cablecraft).

S
06/21/15

The Truck Equipment Specialists